

## **ABSTRACT**

A process for creating color effects in extrudable  
5 material, such as plastic. The process includes the  
steps of providing a first flow of viscous material of a  
first color and a second flow of viscous material of a  
second color, the second color being different from the  
first color. Next, the first and second flows are  
10 combined to form a stream of viscous material, where the  
stream is characterized by a first band of the first  
color and a second band of the second color, the second  
band being adjacent to the first band. The stream of  
viscous material is fed through a static mixer such that,  
15 upon exiting the static mixer, the stream is further  
characterized by a third band of a third color, the third  
color being different from the first and second colors,  
the third band being located between the first and second  
bands.

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